

# **D** DESTINY TOOL

US PAT # 6,179,528

US PAT # 6,007,276

## VIPER

### DIAMOND VIPER BACK



- Wiper Flat for improved corner strength and bottom finish
- 3 flute face geometry for high efficiency chip evacuation
- Variable helix and tapered core geometry allows for high feed rate settings
- Superior Finishes
- Versatile applications for roughing and finishing with one tool
- Variable land width for controlling wear

### DIAMOND BACK ROUGHER

- Unique end geometry for chip control
- Double radius chip breakers for heavy chip load and chip size control
- Radius on ends for strength
- .040 chip loads at 1 to 2 times diameter slotting applications
- No RPM limit

### Raptor 3/6

- Superior profiling and finishing end mill in all ferrous materials
- Double cutting tooth feature per flute for smooth cutting operations
- No Chatter - Eliminates harmonic distortion
- 2 to 6 times extended tool life depending on material
- Chip load per tooth based on 6 cutting teeth for double metal removal rates.

### RAPTOR DOUBLE VARIABLE HELIX

- Double helix design per tooth
- Variable helix design between flutes
- High efficiency slotting at up to 2 times diameter
- No chatter - No harmonic distortion - High chip loads

### RAPTOR 3/6



### RAPTOR DVH



PATENT PENDING

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